

Montageanleitung / Assembly instructions  
Instructions de montage / Istruzioni di montaggio

## HMS montieren

Installing the HMS

Installer l'HMS

Montaggio dell'HMS



**AUSTROFLAMM**

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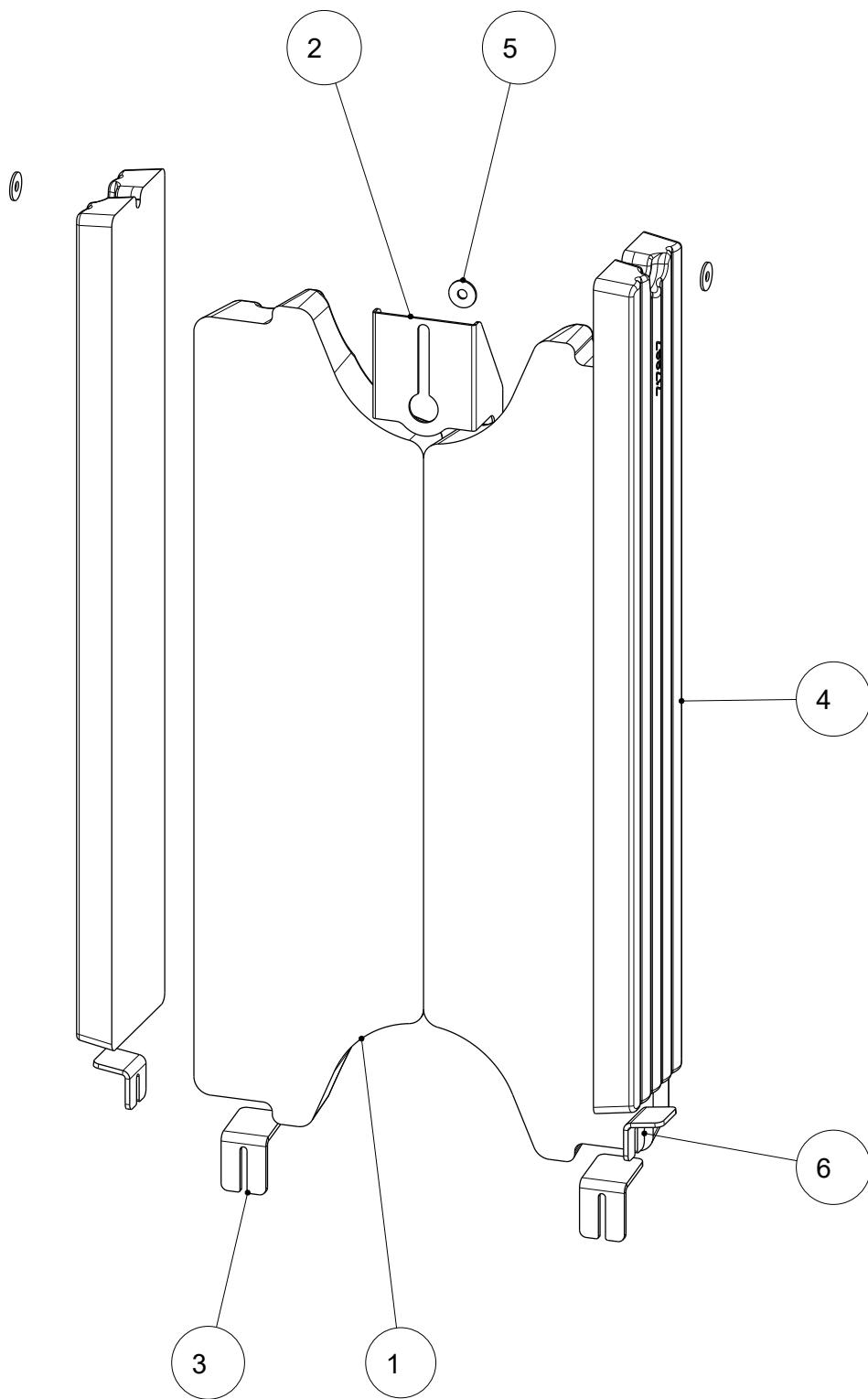
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## 1 Allgemeines



Pos. Nr.	Anzahl	Artikel	Artikel-Nr.
1	2	HMS hinten	717863
2	1	HMS-Halter hinten	717994-95
3	2	HMS-Stütze	718825-95
4	2	HMS seitlich	717867
5	3	K-Scheibe für M8	718324-92
6	2	HMS-Stütze	717962-95

## 2 HMS montieren

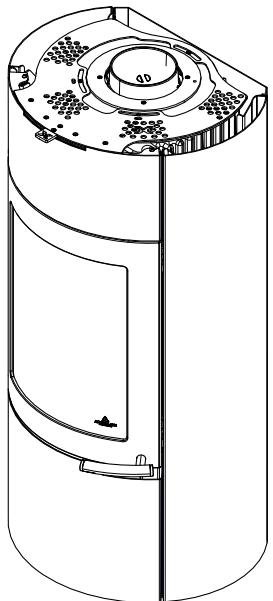
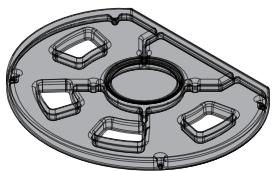


Abb. 1: Deckel abnehmen

- 1) Deckel (falls montiert) abnehmen.

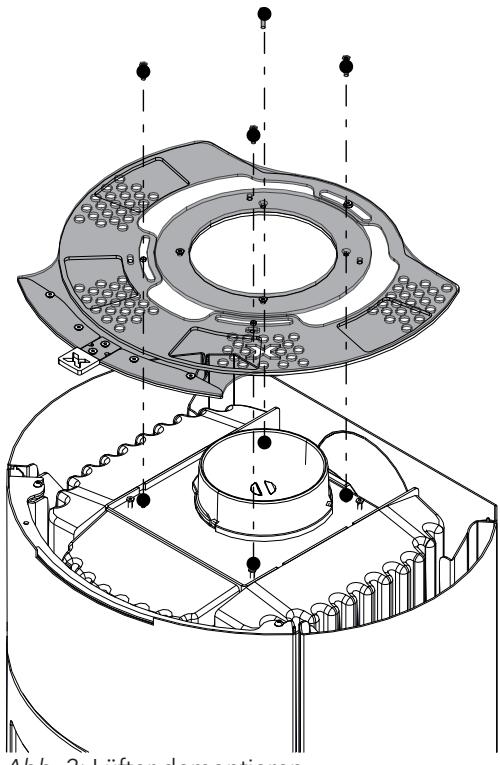


Abb. 2: Lüfter demontieren

- 2) Lösen Sie die Schrauben.
- 3) Lüfter demontieren.

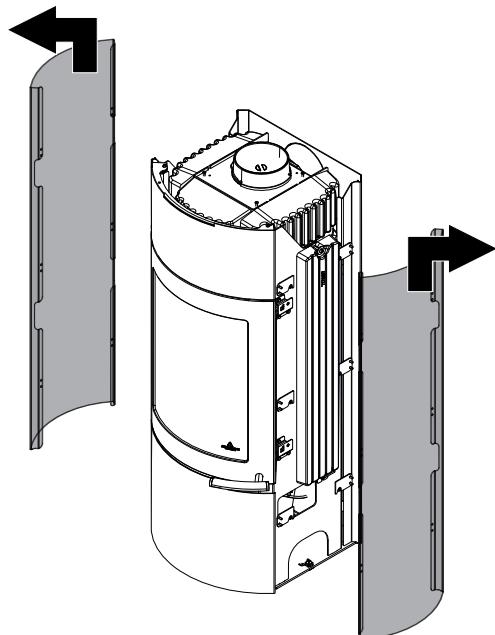


Abb. 3: Seitenverkleidung abnehmen

4) Seitenverkleidung nach oben anheben und abnehmen.

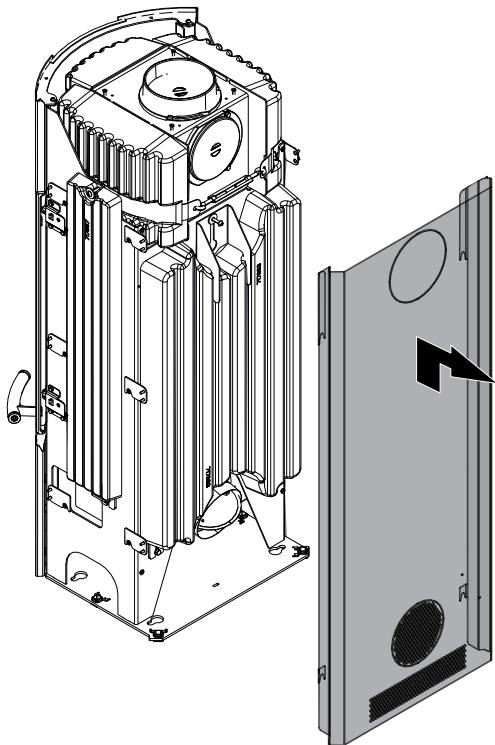


Abb. 4: Rückwand abnehmen

5) Die Rückwand anheben und abnehmen.

- 6) Blindverschraubungen herausschrauben.

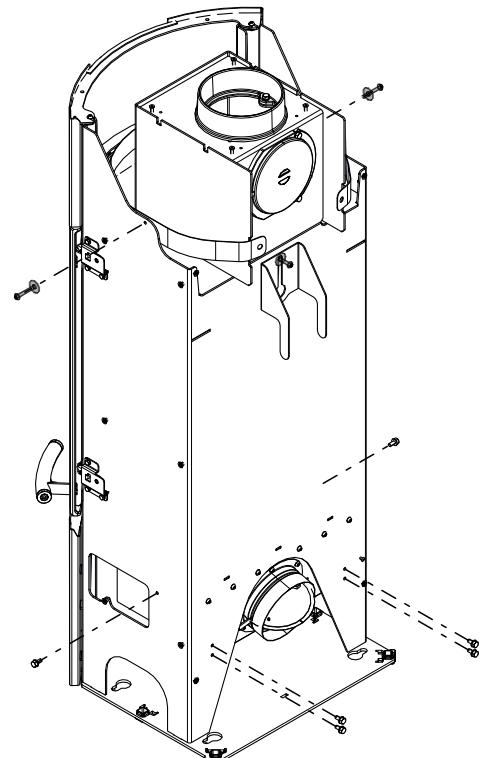


Abb. 5: Blindschrauben herausschrauben

- 7) HMS-Bleche hinten mit jeweils 2 Schrauben verschrauben.  
8) HMS-Bleche links und rechts mit jeweils 1 Schrauben verschrauben.

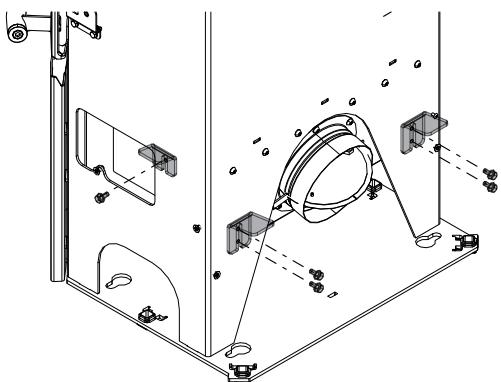


Abb. 6: HMS-Bleche montieren

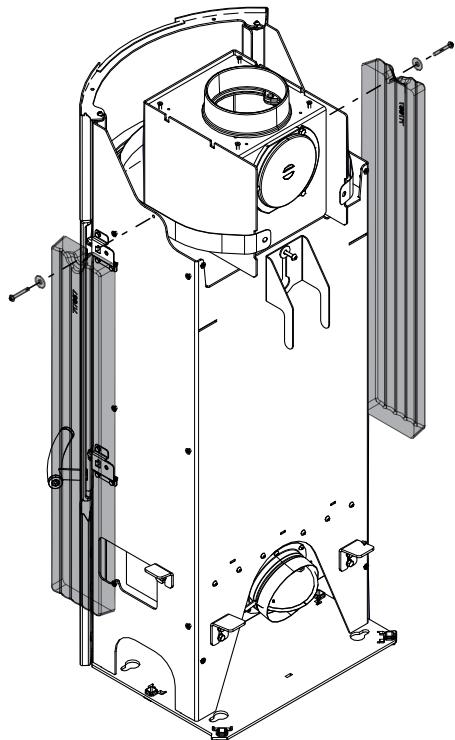


Abb. 7: HMS-Steine seitlich montieren

- 9) HMS-Steine so positionieren, dass sie flächig an den Feuerraumwänden anliegen und an den HMS-Bleche aufliegen.
- 10) Mit der Verschraubung (Scheibe / Schraube) jeweils einmal verschrauben.

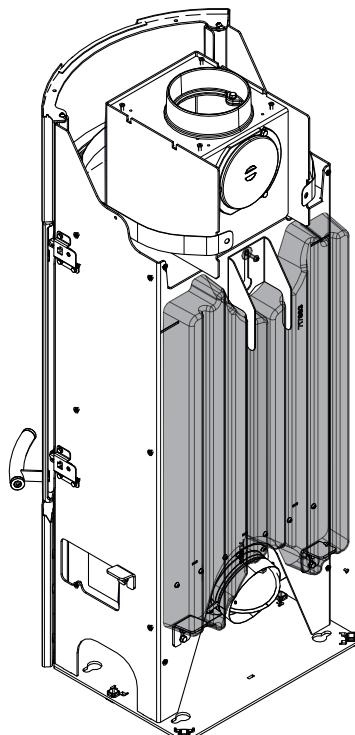


Abb. 8: HMS-Steine hinten montieren

- 11) HMS-Steine flächig an die Feuerraumrückwand drücken und mit der Verschraubung hinten (Scheibe / Schraube) festschrauben.

12) HMS-Steine oben positionieren.

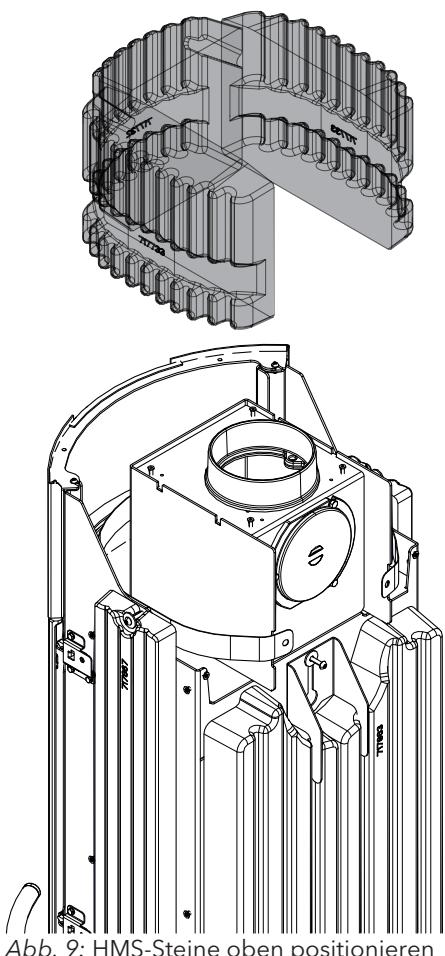


Abb. 9: HMS-Steine oben positionieren

13) Durch Drehen am Spannschloss fixieren Sie die HMS-Steine oben.

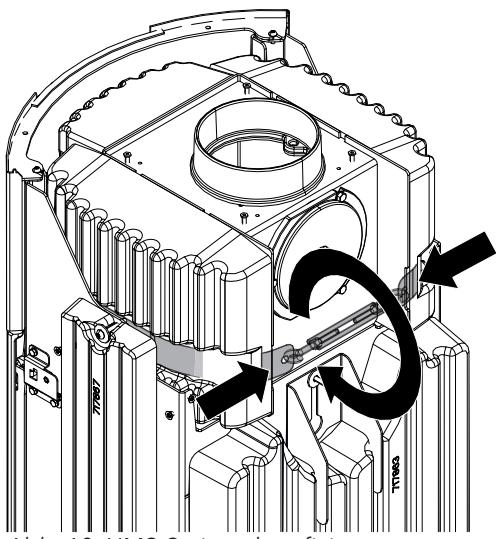


Abb. 10: HMS-Steine oben fixieren

Die beschriebene Montage der Seitenverkleidung ist für alle Seitenverkleidungsvarianten gleich.

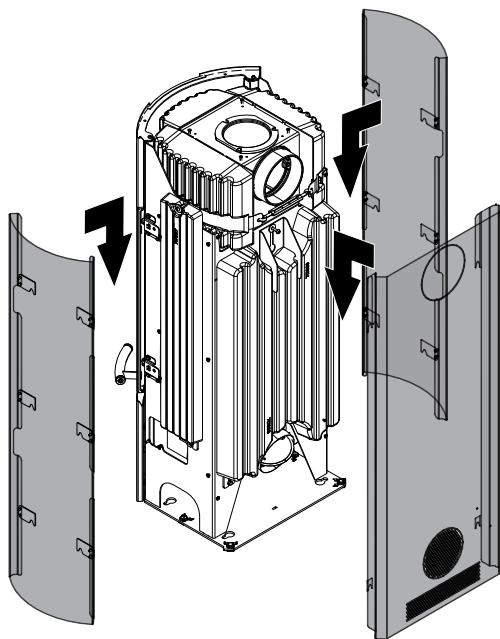


Abb. 11: Seitenverkleidung und Rückwand montieren

- 14) Die Seitenverkleidungen (links + rechts) auf den Schraubenköpfen einhängen.
- 15) Rückwand anbringen.

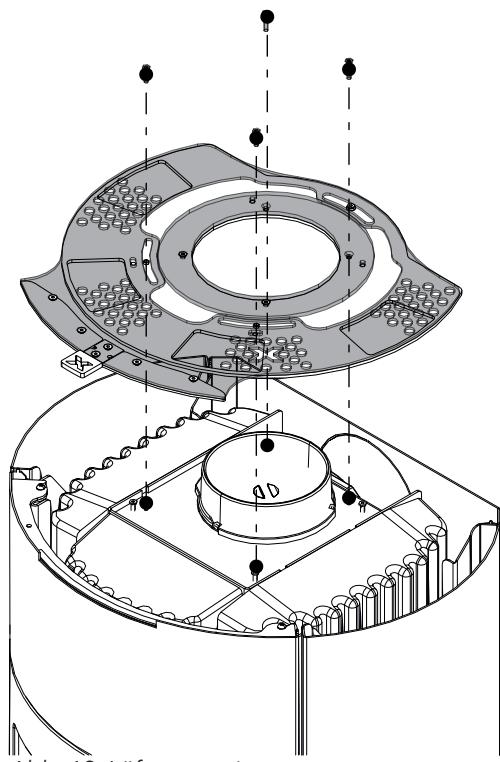


Abb. 12: Lüfter montieren

- 16) Befestigen Sie den Lüfter mit den Schrauben.

17) Zum Schluss den Deckel anbringen.

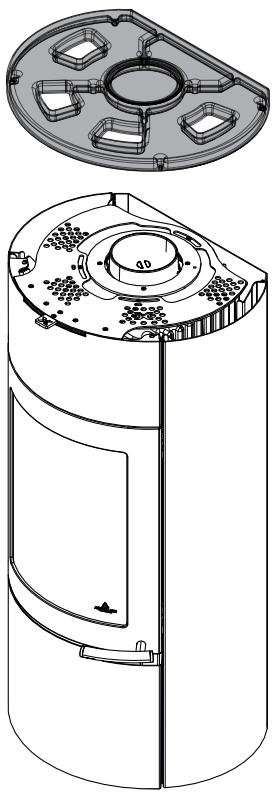
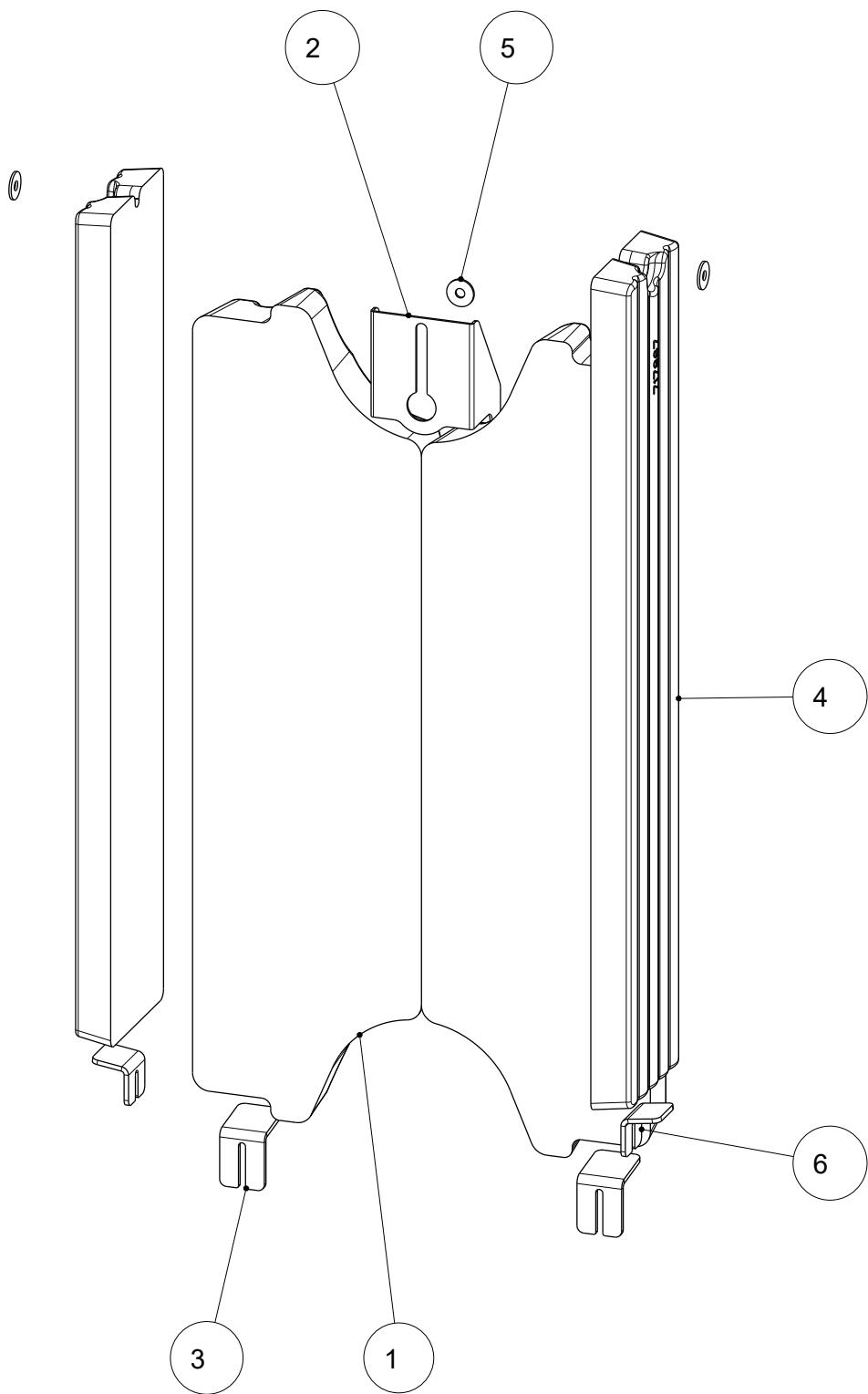


Abb. 13: Deckel anbringen

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## 1 General



Item no.	Quantity	Article	Article no.
1	2	HMS, rear	717863
2	1	HMS holder, rear	717994-95
3	2	HMS mounting	718825-95
4	2	HMS, side	717867
5	3	Large diameter washer for M8	718324-92
6	2	HMS mounting	717962-95

## 2 Installing the HMS

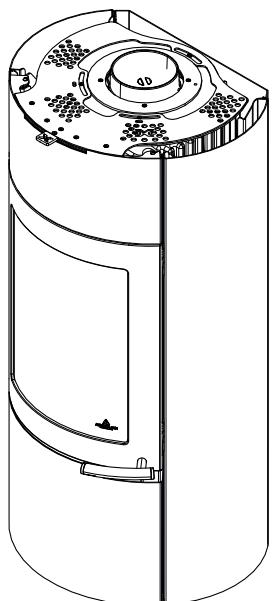
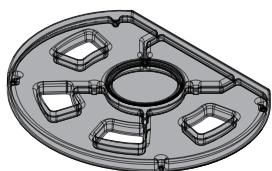


Fig. 1: Detaching the cover

- 1) Detach cover (if mounted).

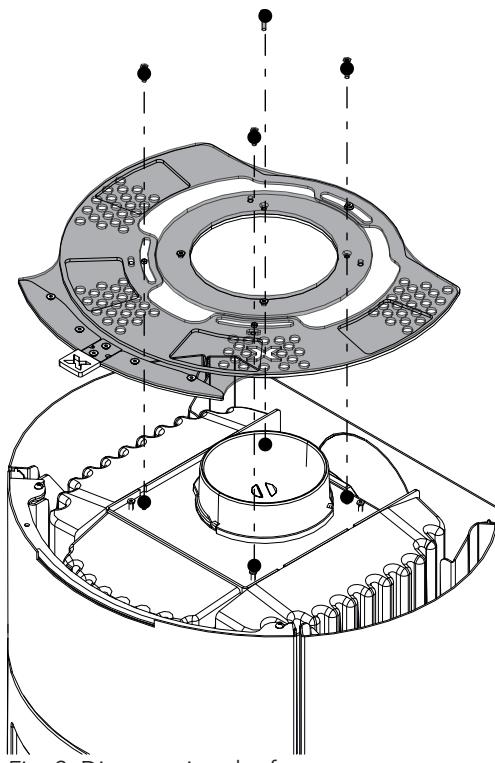
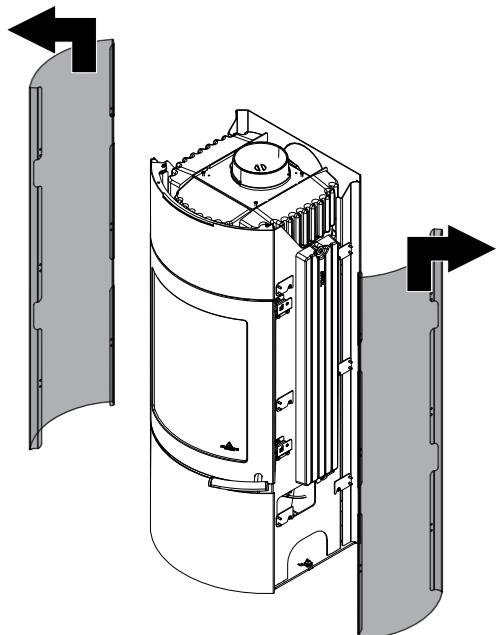


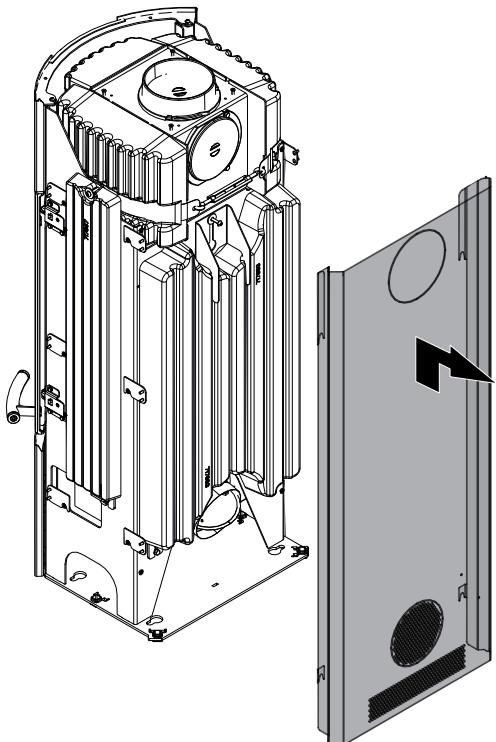
Fig. 2: Dismounting the fan

- 2) Undo the screws.
- 3) Dismount fan.



4) Lift up and detach the side cladding.

Fig. 3: Detaching the side cladding



5) Lift and detach the rear panel.

Fig. 4: Removing the rear panel

- 6) Unscrew dummy plugs.

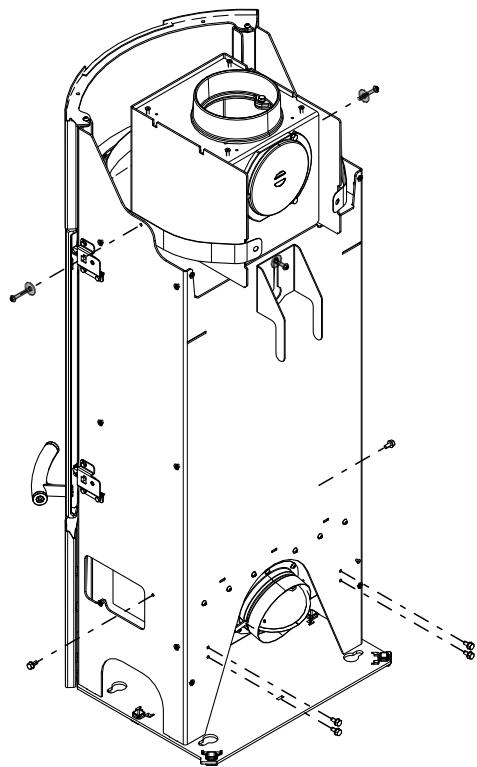


Fig. 5: Unscrewing the blank caps

- 7) Screw up the HMS sheets with 2 screws each.  
8) Screw up the HMS sheets on the left and right with 1 screw each.

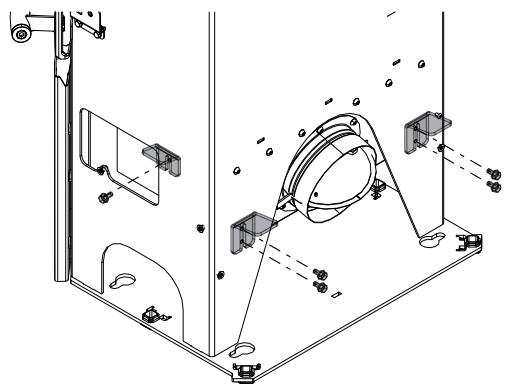


Fig. 6: Mounting the HMS sheets

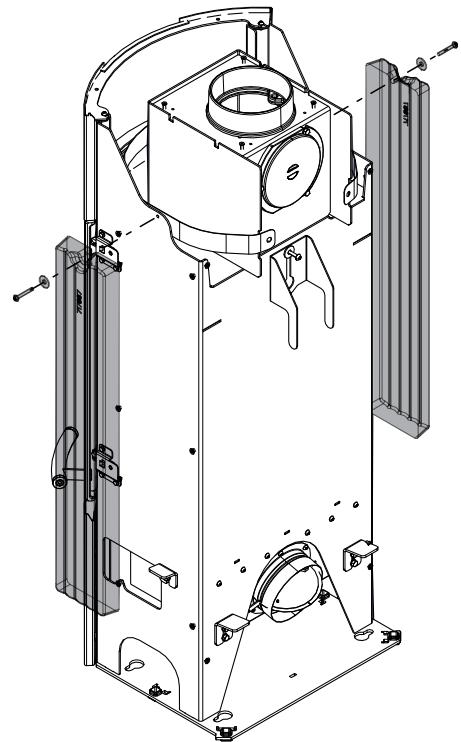


Fig. 7: Mounting HMS bricks at the sides

- 9) Position the HMS bricks so that they lay flat against the firebox walls and rest on the HMS sheets.
- 10) Use the screw connection (washer / screw) to screw each one in once.

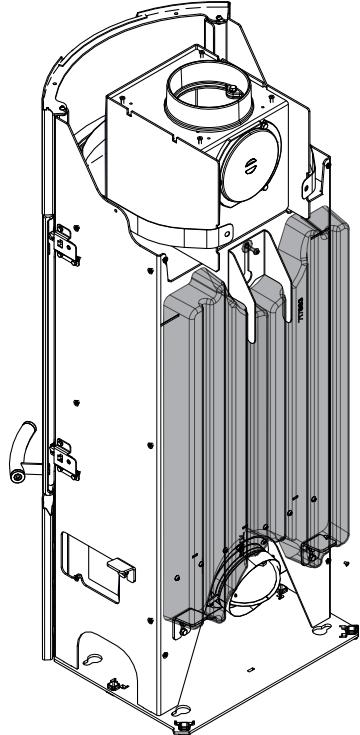


Fig. 8: Mounting HMS bricks at the back

- 11) Press HMS bricks flat against the rear wall of the firebox and use the screw connection at the rear (washer / screw) to fasten.

12) Position HMS bricks at the top.

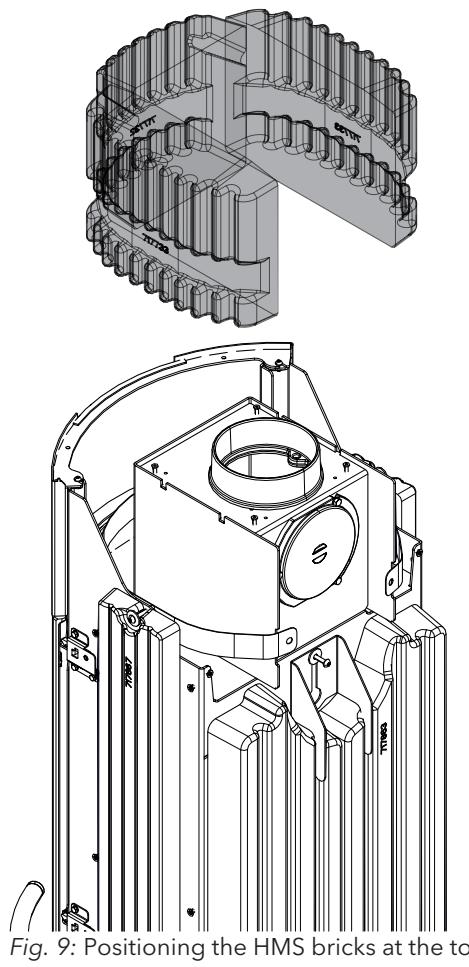


Fig. 9: Positioning the HMS bricks at the top

13) Fix the HMS bricks at the top by turning the turn-buckle.

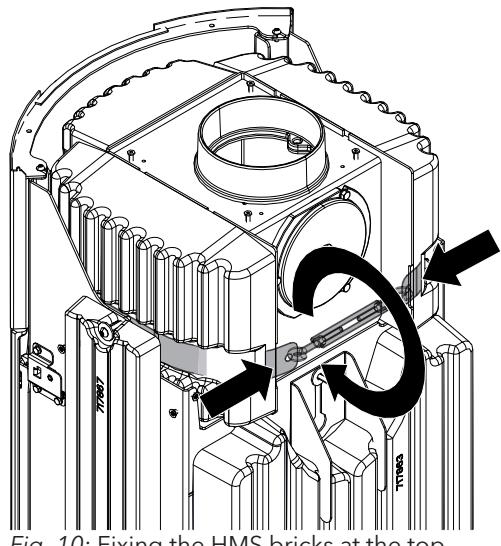


Fig. 10: Fixing the HMS bricks at the top

The assembly described for the side cladding is the same for all versions of the side cladding.

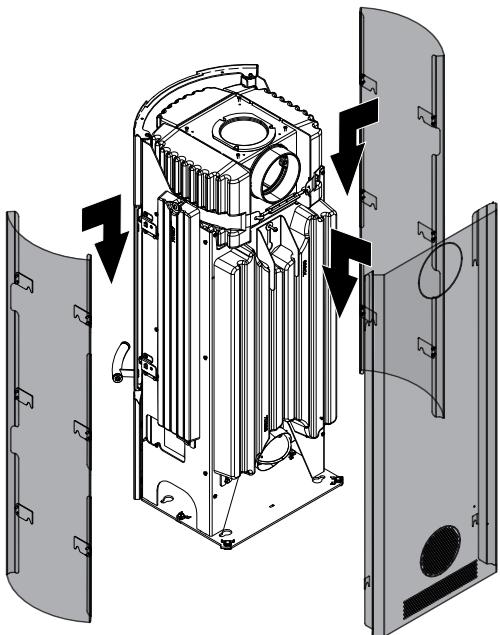


Fig. 11: Mounting side cladding and rear panel

- 14) Hang the side cladding (left + right) on the screw heads.
- 15) Attach rear panel.

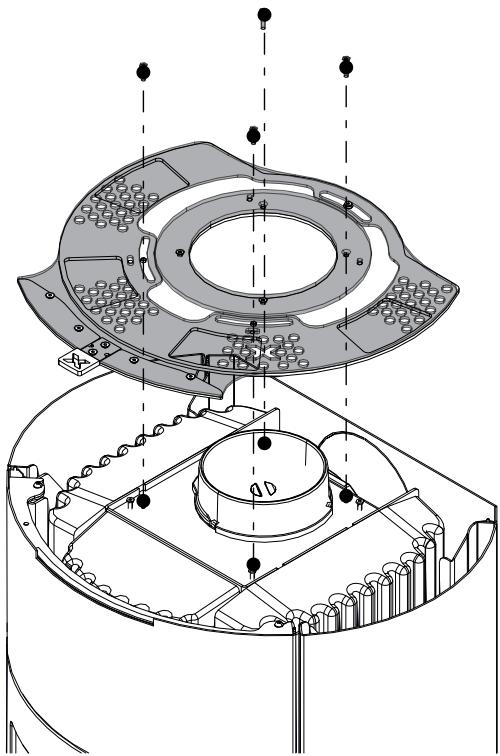


Fig. 12: Assemble fan

- 16) Use the screws to fix the fan.

17) Finally, attach the cover.

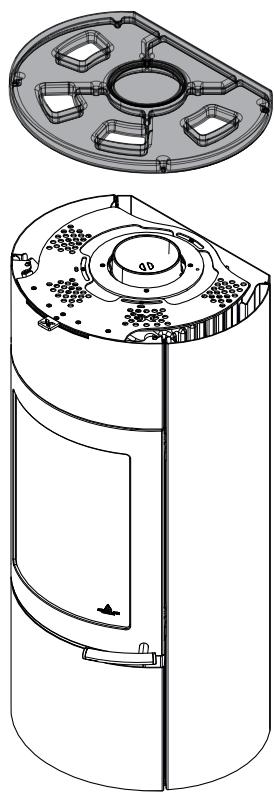
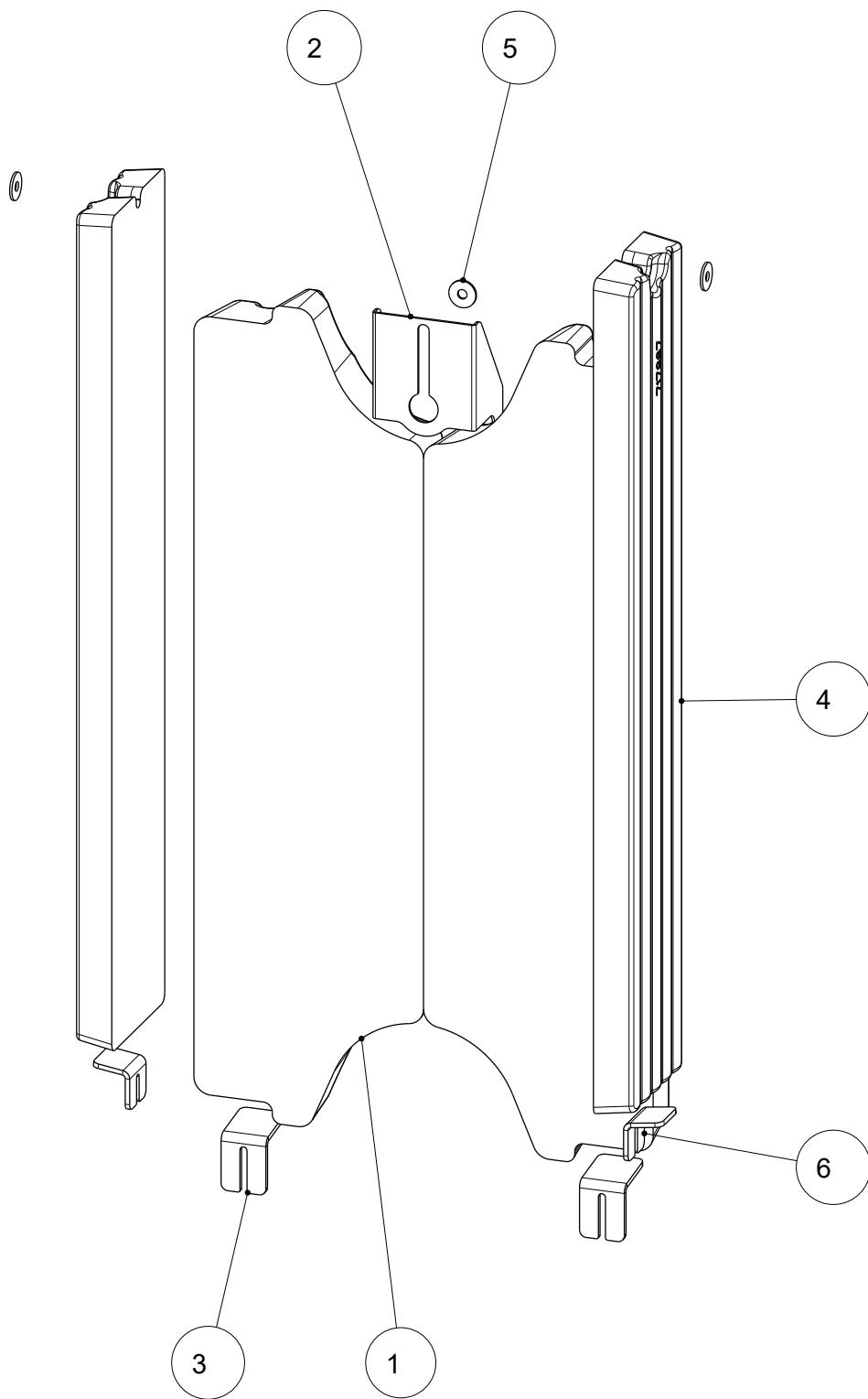


Fig. 13: Attaching the cover

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## 1 Généralités



Pos. n°.	Quantité	Article	Article n°
1	2	HMS arrière	717863
2	1	Fixation HMS arrière	717994-95
3	2	Appui HMS	718825-95
4	2	HMS latéral	717867
5	3	Rondelle pour M8	718324-92
6	2	Appui HMS	717962-95

## 2 Installer l'HMS

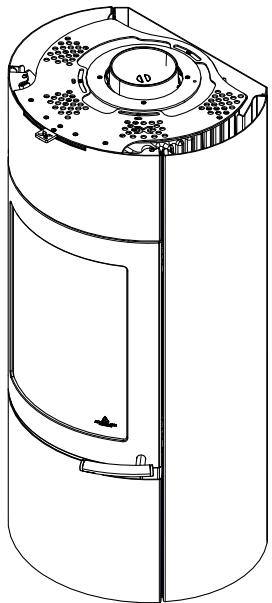
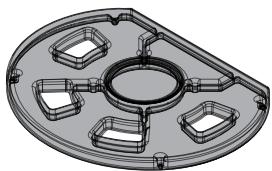


Fig. 1: Enlever le couvercle.

- 1) Enlever le couvercle (si en place).

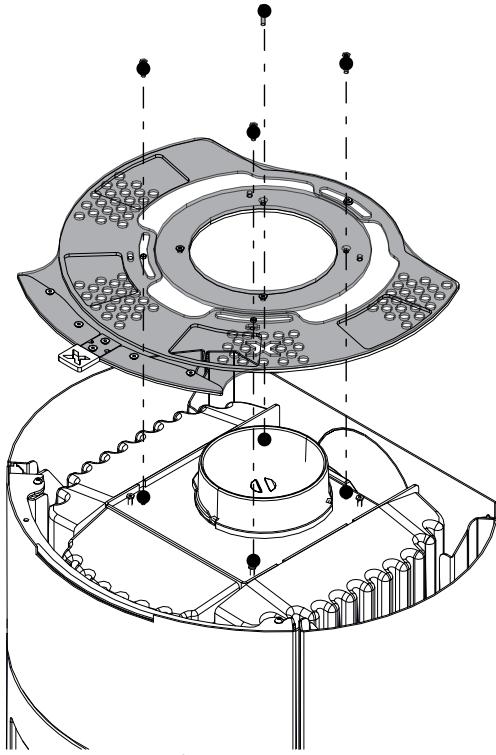


Fig. 2: Déposer l'aérateur

- 2) Dévisser les vis.
- 3) Déposer l'aérateur.

4) Soulever l'habillage latéral et l'enlever.

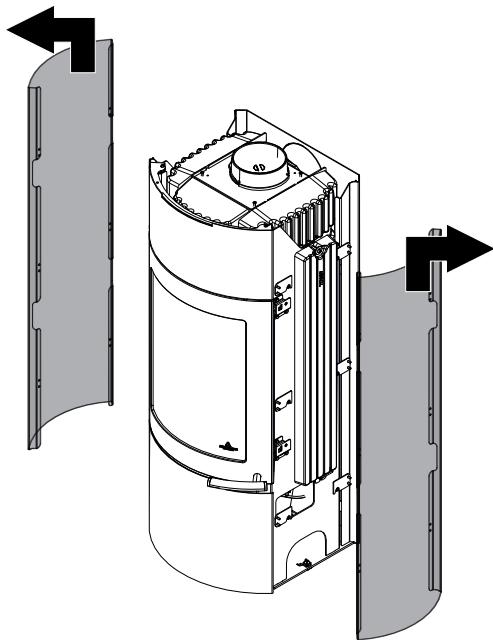


Fig. 3: Enlever l'habillage latéral

5) Soulever et enlever le panneau arrière.

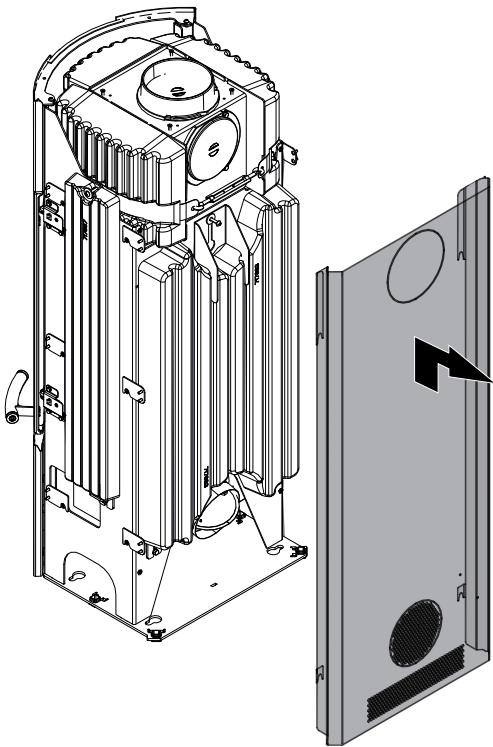


Fig. 4: Enlever le panneau arrière

- 6) Dévisser les bouchons obturateurs.

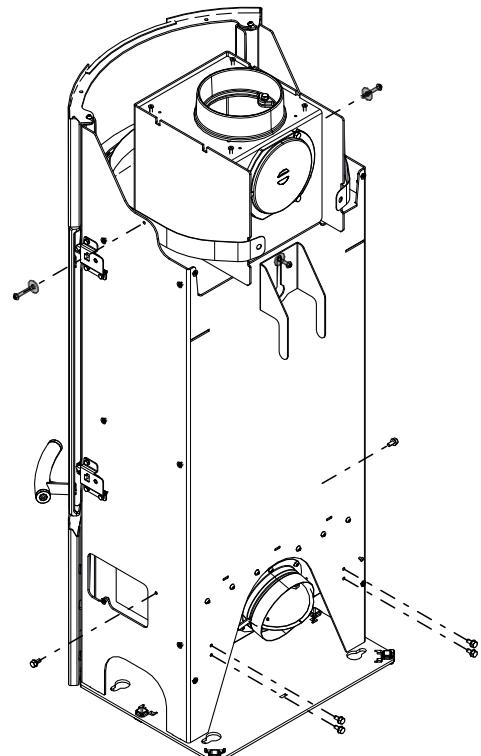


Fig. 5: Dévisser les bouchons obturateurs

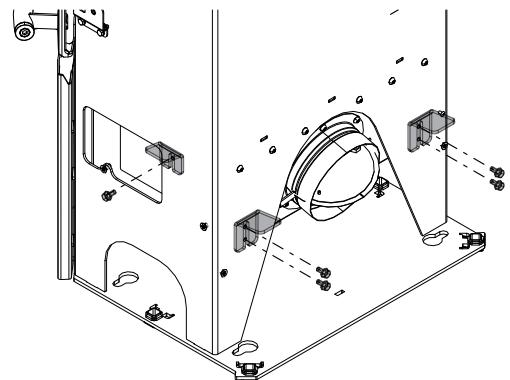


Fig. 6: Installer les tôles HMS

- 7) Visser les tôles HMS au dos avec 2 vis chacune.  
8) Visser les tôles HMS à gauche et à droite avec 1 vis chacune.

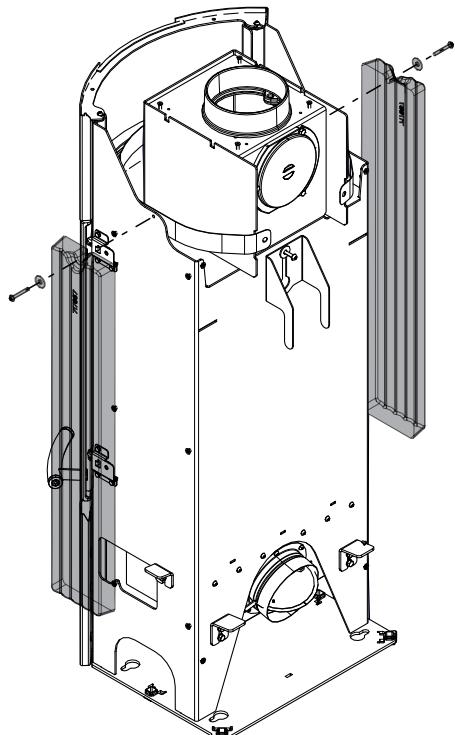


Fig. 7: Installer les pierres HMS sur le côté

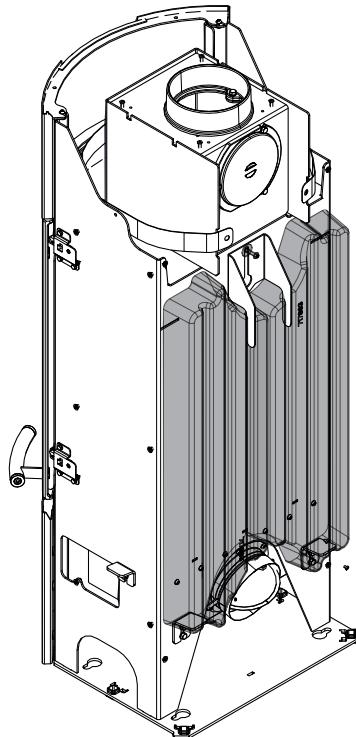


Fig. 8: Installer les pierres HMS au dos

- 9) Positionner les pierres HMS de sorte qu'elles soient en contact sur toute la surface avec les panneaux de la chambre de combustion et qu'elles reposent sur les tôles HMS.
- 10) Visser chacune d'entre elles une fois avec l'assemblage rondelle / vis.

- 11) Presser les pierres HMS à plat contre le panneau arrière de la chambre de combustion et les visser à fond au dos avec l'assemblage rondelle / vis.

12) Positionner les pierres HMS en haut.

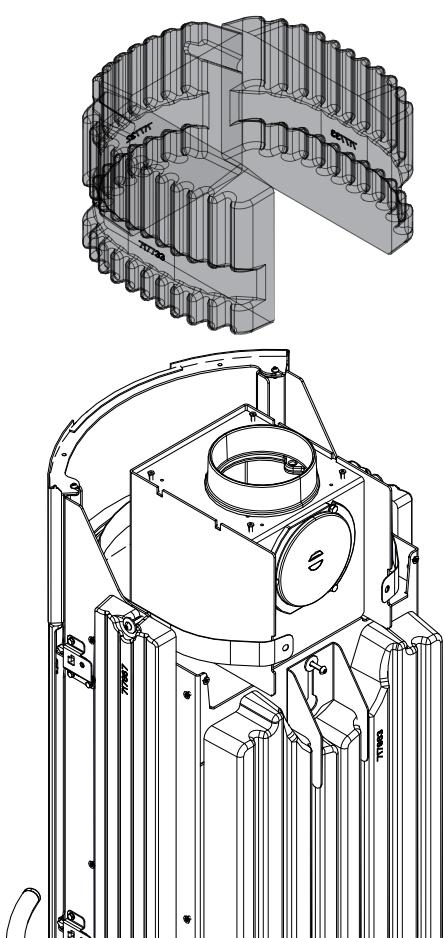


Fig. 9: Positionner les pierres HMS en haut

13) Pour fixer les pierres HMS en haut, tournez le ridoir.

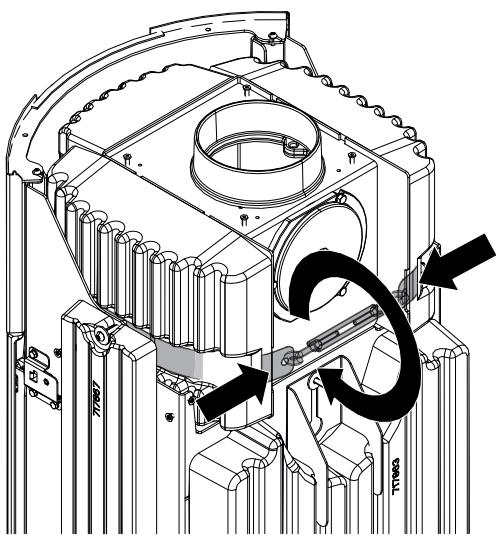


Fig. 10: Fixer les pierres HMS en haut

La pose de l'habillage latéral décrite ici est la même pour toutes les versions d'habillages latéraux.

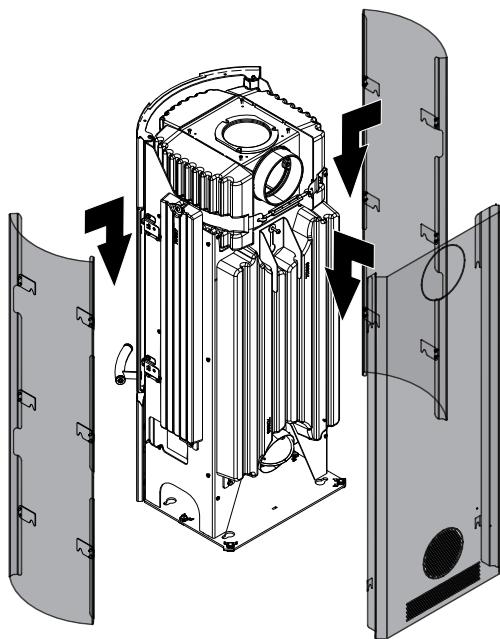


Fig. 11: Installer l'habillage latéral et le panneau arrière

- 14) Accrocher les habillages latéraux (gauche + droit) sur les têtes de vis.
- 15) Mettre le panneau arrière en place.

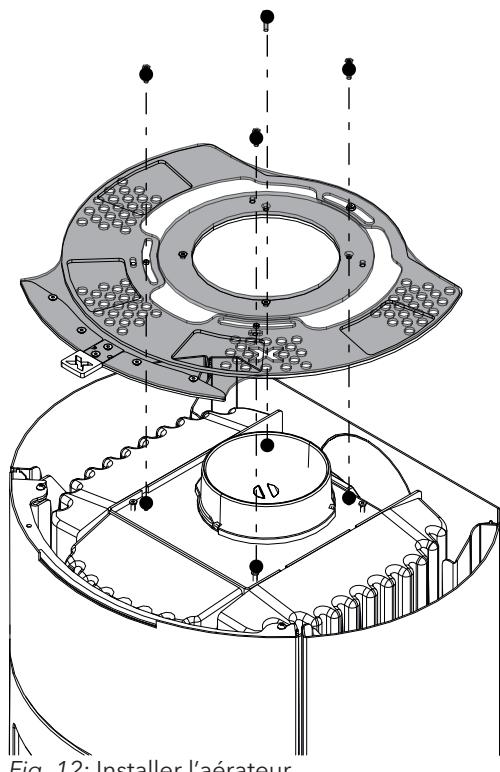


Fig. 12: Installer l'aérateur

- 16) Fixez l'aérateur avec les vis.

17) Pour finir, poser le couvercle.

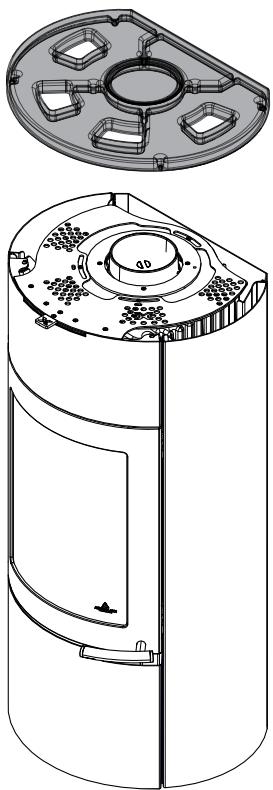
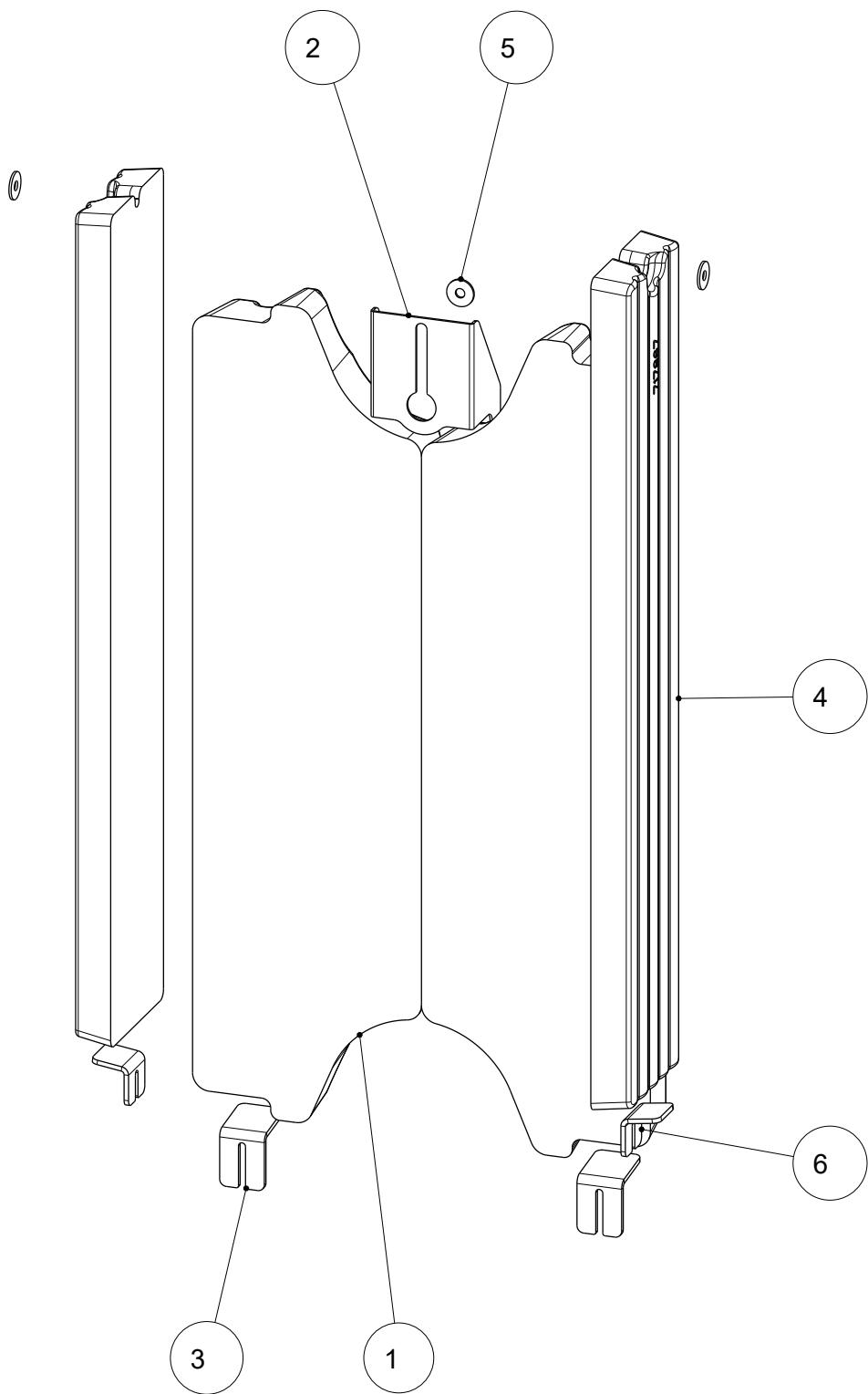


Fig. 13: Poser le couvercle

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## 1 Generalità



N. pos.	Q.tà	Articolo	N. art.
1	2	HMS posteriore	717863
2	1	Supporto HMS posteriore	717994-95
3	2	Supporti HMS	718825-95
4	2	HMS laterale	717867
5	3	Rond. maggior. per M8	718324-92
6	2	Supporti HMS	717962-95

## 2 Montaggio dell'HMS

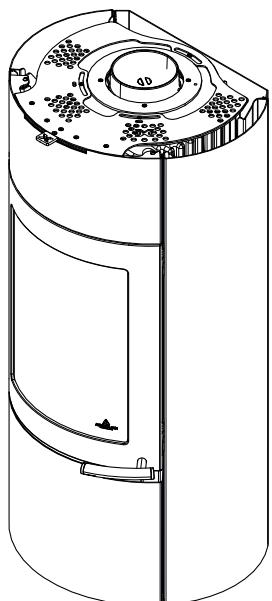
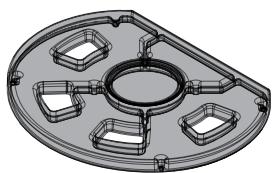


Fig. 1: Rimozione del coperchio

- 1) Rimuovere il coperchio (se presente).

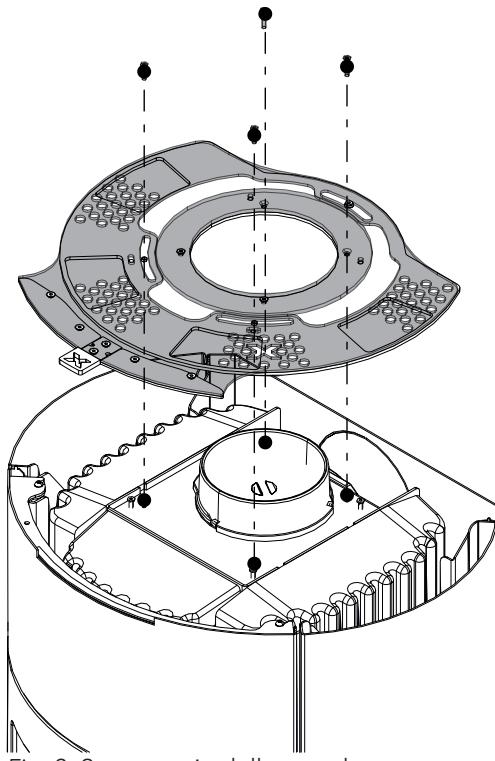


Fig. 2: Smontaggio della ventola

- 2) Svitare le viti.
- 3) Smontare la ventola.

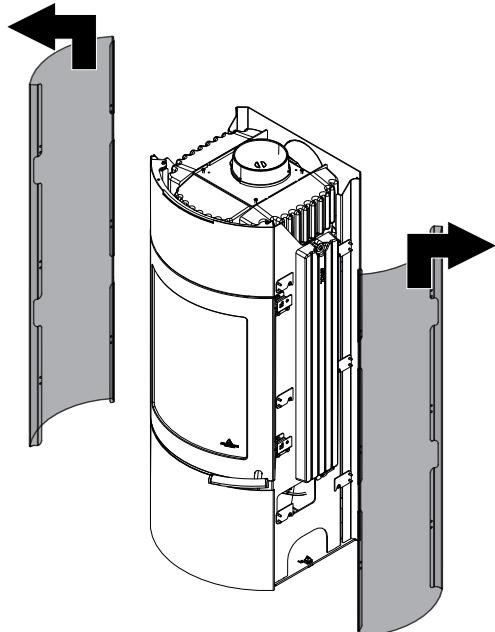


Fig. 3: Rimozione del rivestimento laterale

4) Sollevare il rivestimento laterale verso l'alto e rimuoverlo.

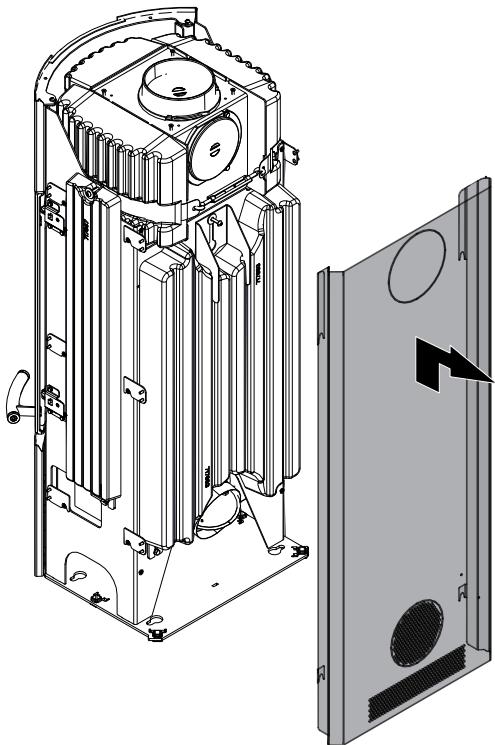


Fig. 4: Rimozione della parete posteriore

5) Sollevare e rimuovere la parete posteriore.

- 6) Svitare i tappi d'arresto.

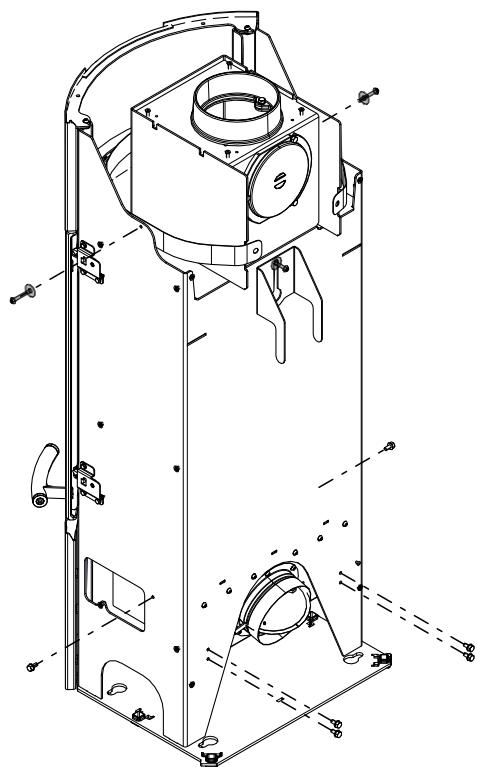


Fig. 5: Svitamento dei tappi d'arresto

- 7) Fissare i lamierini HMS sul retro con 2 viti ciascuno.  
8) Fissare sul retro i lamierini HMS di sinistra e di destra con 1 vite ciascuno.

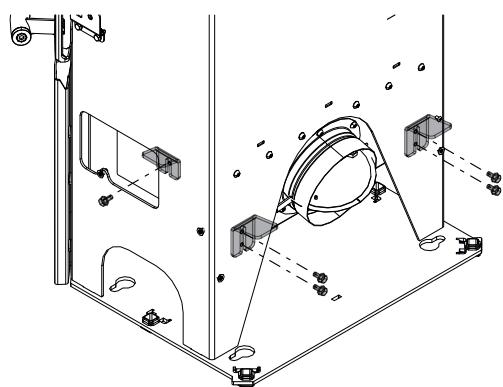


Fig. 6: Montaggio dei lamierini dell'HMS

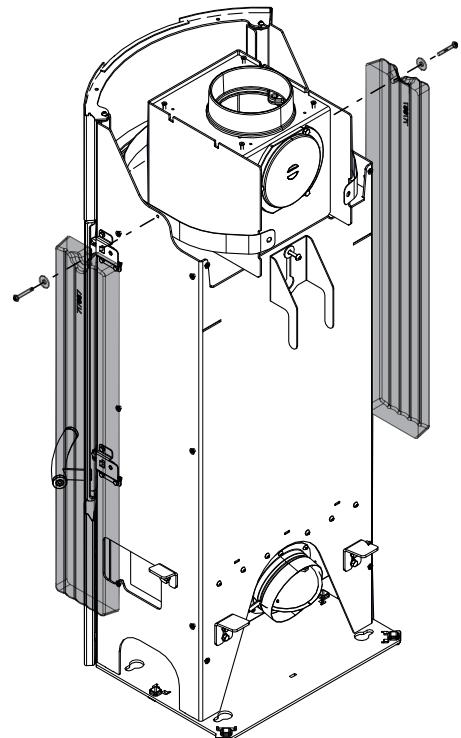


Fig. 7: Montaggio delle pietre HMS lateralmente

- 9) Posizionare le pietre HMS in modo che si appoggino in modo piano alle pareti della camera di combustione e ai lamierini HMS.
- 10) Avvitare una volta con il collegamento a vite (rondella / vite).

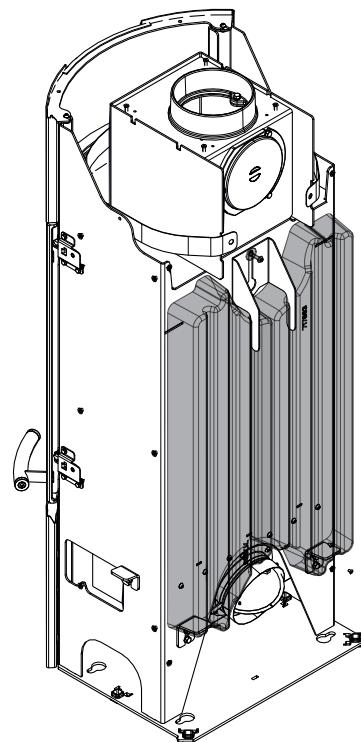
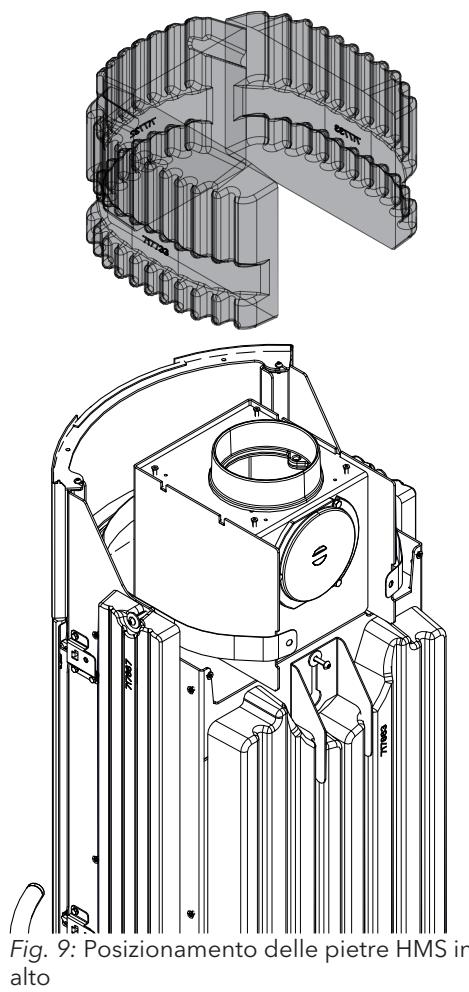


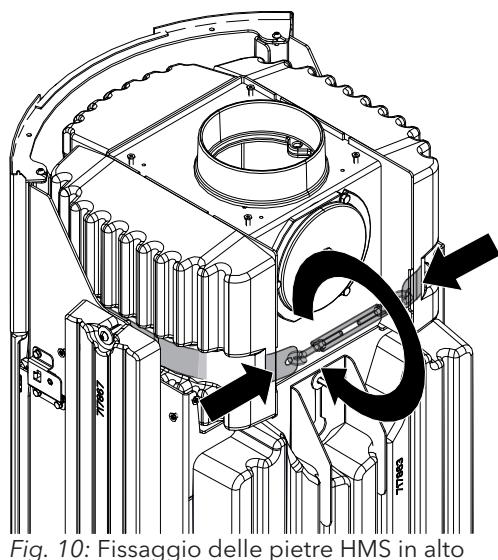
Fig. 8: Montaggio delle pietre HMS posteriormente

- 11) Premere le pietre HMS in piano contro la parete posteriore della camera di combustione e avitarle posteriormente con il collegamento a vite (rondella/vite).

12) Posizionare le pietre HMS in alto.



13) Ruotando il tenditore, fissare le pietre HMS in alto.



La procedura di montaggio del rivestimento laterale descritta è uguale per tutte le varianti di rivestimento laterale.

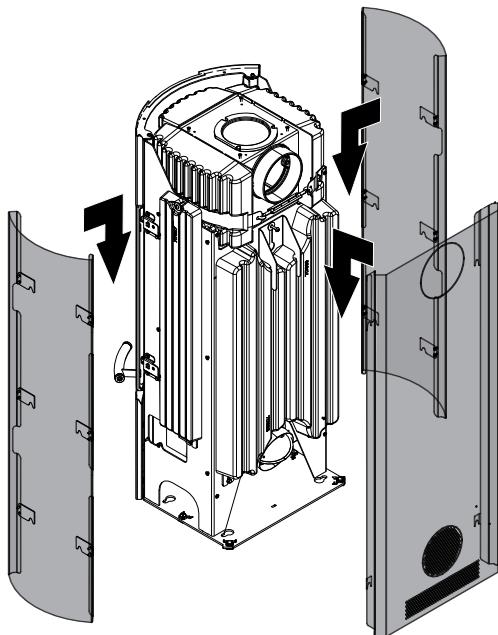


Fig. 11: Montaggio del rivestimento laterale e della parete posteriore

- 14) Montare i rivestimenti laterali (a sinistra e a destra) sulle teste delle viti.
- 15) Fissare la parete posteriore.

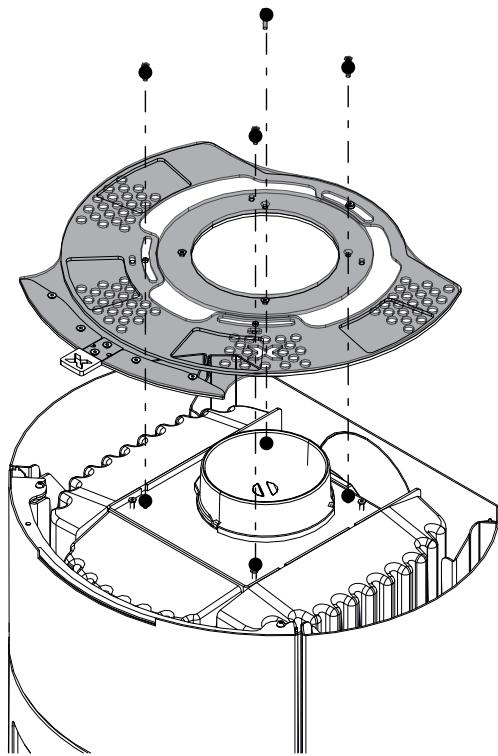


Fig. 12: Montaggio della ventola

- 16) Fissare la ventola con le viti.

17) Al termine mettere il coperchio.

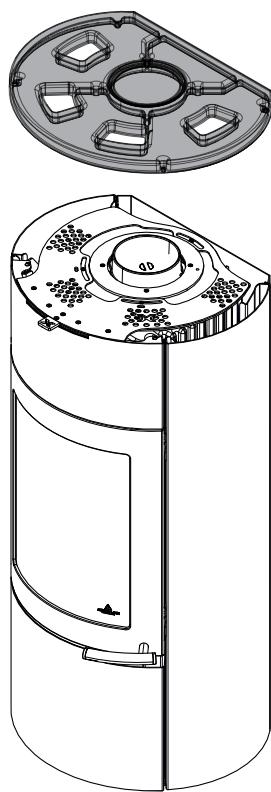


Fig. 13: Collocazione del coperchio

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